

LEFH has offered services to several industries in fuel processing, such as:

- Johnson Matthey Technology Centre, Reading, United Kingdom
- Volkswagen Research Centre, Wolfsburg, Germany
- Fortum Oil and Gas Oil, Finland
- Singapore Refining Co
- OMV, Austria
- Grace GmbH, Germany
- Hellenic Petroleum, Hellas
- MOTOR OIL, Hellas
- LHOIST, Belgium
- BP Products North America Inc
- BP - AMOCO, USA
- UNION FENOSA
- BRITISH GAS
- VE?A OIL
- STATOIL
- ICI
- GASTEC
- LINDE
- KTI
- AKZO NOBEL
- BMW
- KOTHALIS
- DINY
- PHILKERAM
- BTG
- ARI
- AXENS